

185002



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3885-1

Job Sheet 195055



Part No: D3885-1

Job Qty: 10 pcs

Part Name: Standard Web



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/13/19

Job Tracking No:

Due Date: 7/3/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
108	Purchasing	10 pcs	7/3/19	7/3/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2	✓m	AT MAY 29 2019
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	10 pcs	7/3/19	7/3/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		AT MAY 29 2019

Plex 5/13/19 1:57 PM dart.lavoie.chanta

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	10 pcs	7/3/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	61
				QC 6 - 40	9-89
130 Handfinish - 1-1 Chemical-B4B	10 pcs	7/3/19	0.00 3.11	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
140 QC 7	10 pcs	7/3/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	
				QC 7 - 36	
				QC 7 - 37	

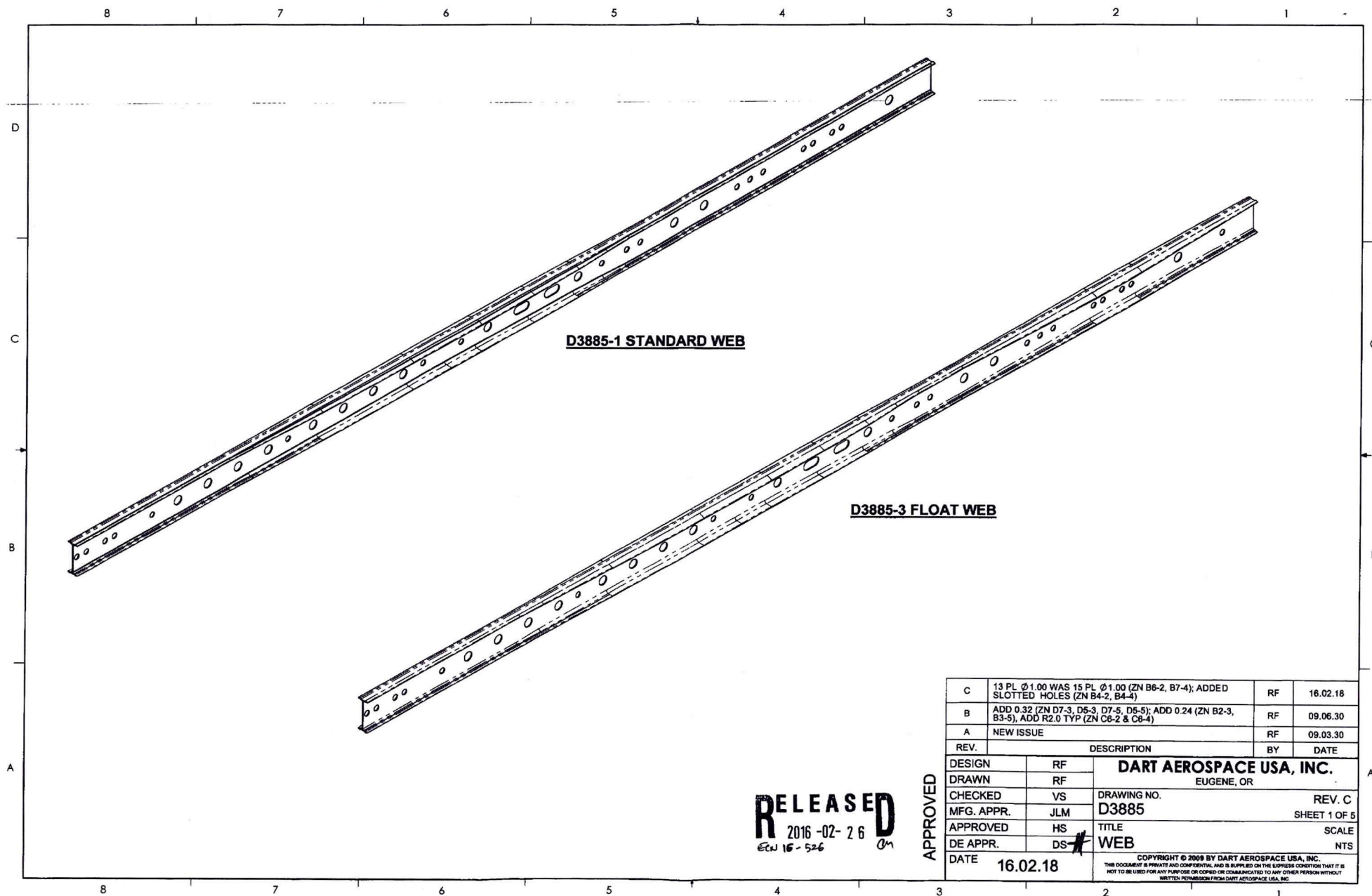
st MAY 29 2019

					QC 7 - 41	
					QC 7 - 47	
					QC 7 - 48	
					QC 7 - 51	
					QC 7 - 58	
					QC 7 - 59	
					QC 7 - 60	mcg
					QC 7 - 9	
					QC 7 - 68	
					QC 7 - 50	
					QC 7 - 67	
					QC 7 - 40	
					QC 7 - 24	
					QC 7 - 43	
150	Packaging 3-1 - Stock - B4B	10 pcs	7/3/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	TF
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAG
160	QC 21 - SA	10 pcs	7/3/19	0.00 0.00	QC 21 - SA - 21	21
					QC 21 - SA - 70	9-50 JUN 10 2019
					QC 21 - SA - 53	

Part Op **108** - Purchasing Issue P/O: _____ Supplier: WEJAY Machine as per Dwg D3885
 Descriptions: **110** - (Receive & Inspect for Damage & Mat'l Certs)
120 - (QC6- All purchased or subcontracted products)
130 - (Chemical Conversion Coat per QSI005 4.1)
140 - (QC7-Inspect Chemical Conversion Coat)
150 - (Identify as per dwg & Stock Location: LG002) LOCATION : LG002
160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3882-1-130	Extrusion "I" Beam	10 pcs (1 ea)	108-Purchasing	5046247 5184992
D3885-1P	Standard Web	10 pcs (1 ea)	108-Purchasing	5184978
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
108-Purchasing	D3882-1-130	10	76 ~	0
	D3885-1P	10	0	0
Part Specifications				
Specifications could not be found.				

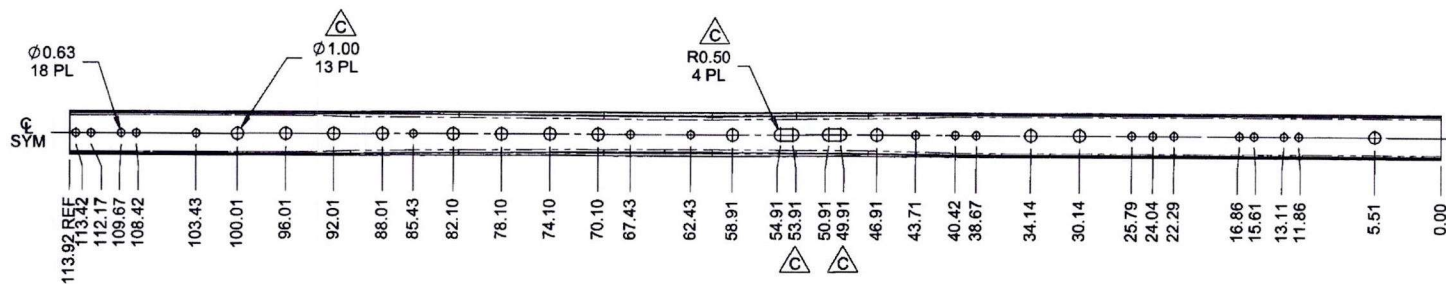
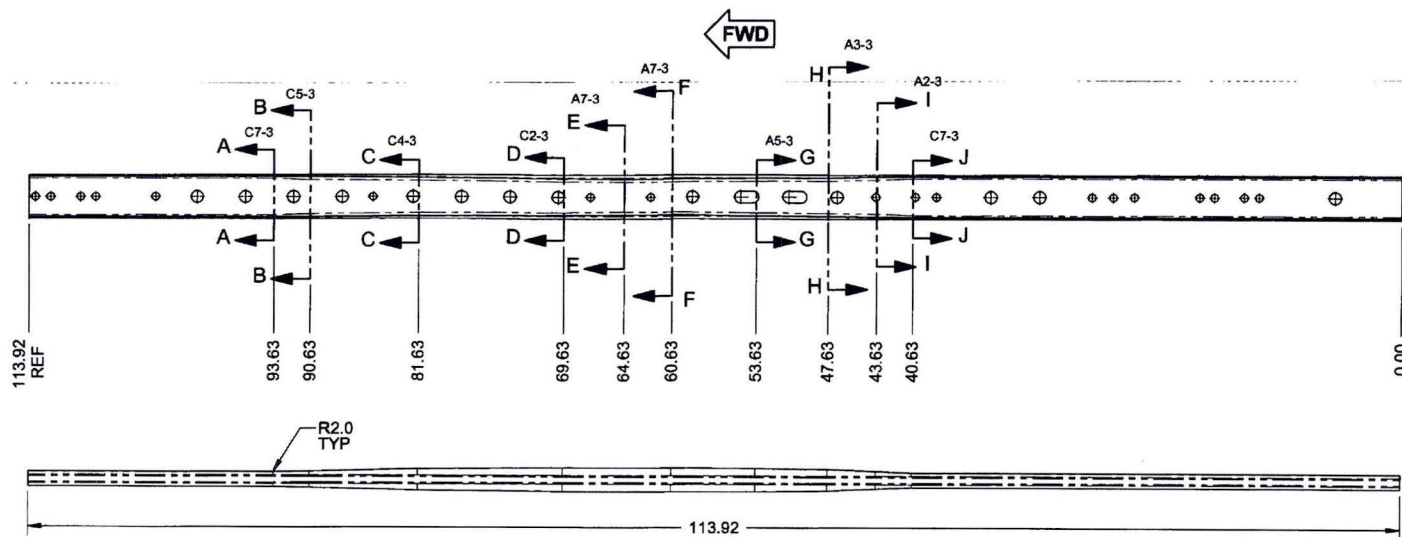
Plex 5/13/19 1:57 PM dart.lavoie.chantal



RELEASED
2016-02-26
EUN 16-526

APPROVED

C	13 PL. Ø1.00 WAS 15 PL. Ø1.00 (ZN B6-2, B7-4); ADDED SLOTTED HOLES (ZN B4-2, B4-4)	RF	16.02.18
B	ADD 0.32 (ZN D7-3, D5-3, D7-5, D5-5); ADD 0.24 (ZN B2-3, B3-5); ADD R2.0 TYP (ZN C6-2 & C6-4)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JLM	D3885	SHEET 1 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEB	NTS
DATE	16.02.18	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



D3885-1 STANDARD WEB

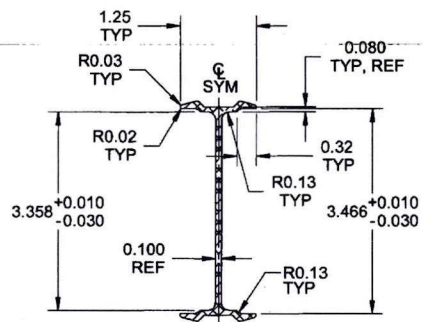
D3885-1 NOTES:

- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 8.49 lbs

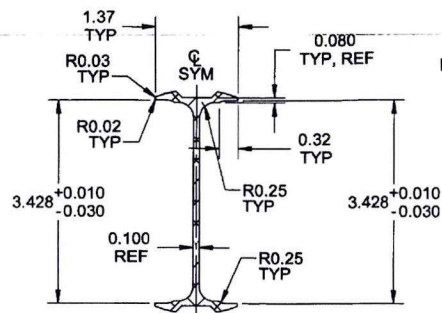
RELEASED
2016-02-26

APPROVED

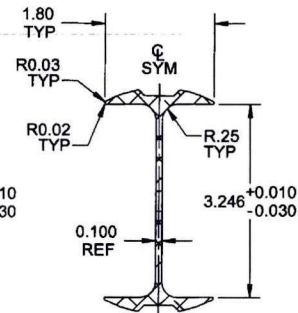
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	EUGENE, OR	
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JLM	D3885	SHEET 2 OF 6
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEB	NTS
DATE	16.02.18	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR TRANSMITTED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



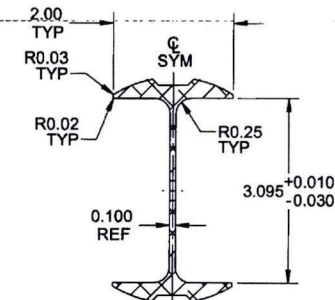
**SECTION A-A
& SECTION J-J** D6-2
D4-2
SCALE 5X



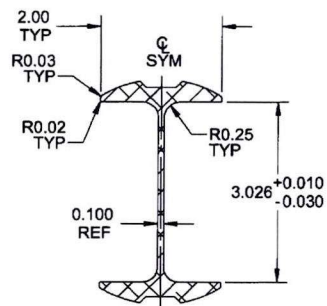
SECTION B-B D6-2
SCALE 5X



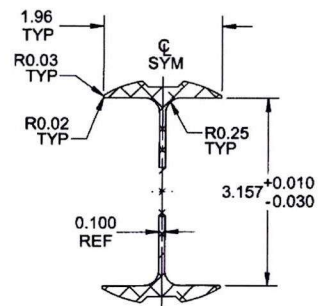
SECTION C-C D6-2
SCALE 5X



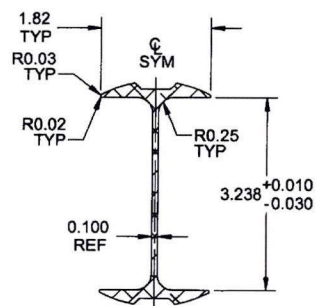
SECTION D-D D5-2
SCALE 5X



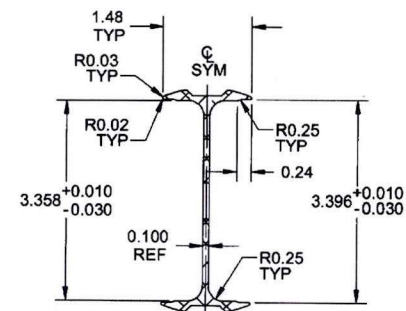
**SECTION E-E
& SECTION F-F** D5-2
SCALE 5X



SECTION G-G D4-2
SCALE 5X



SECTION H-H D4-2
SCALE 5X



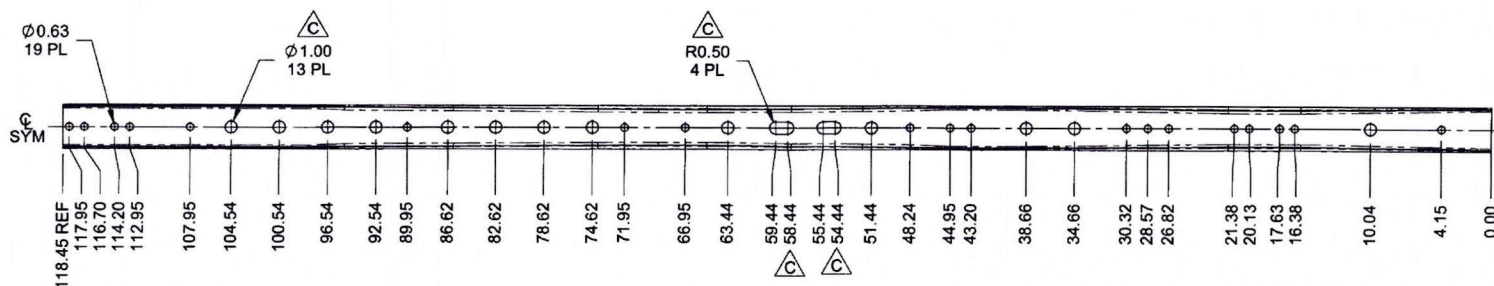
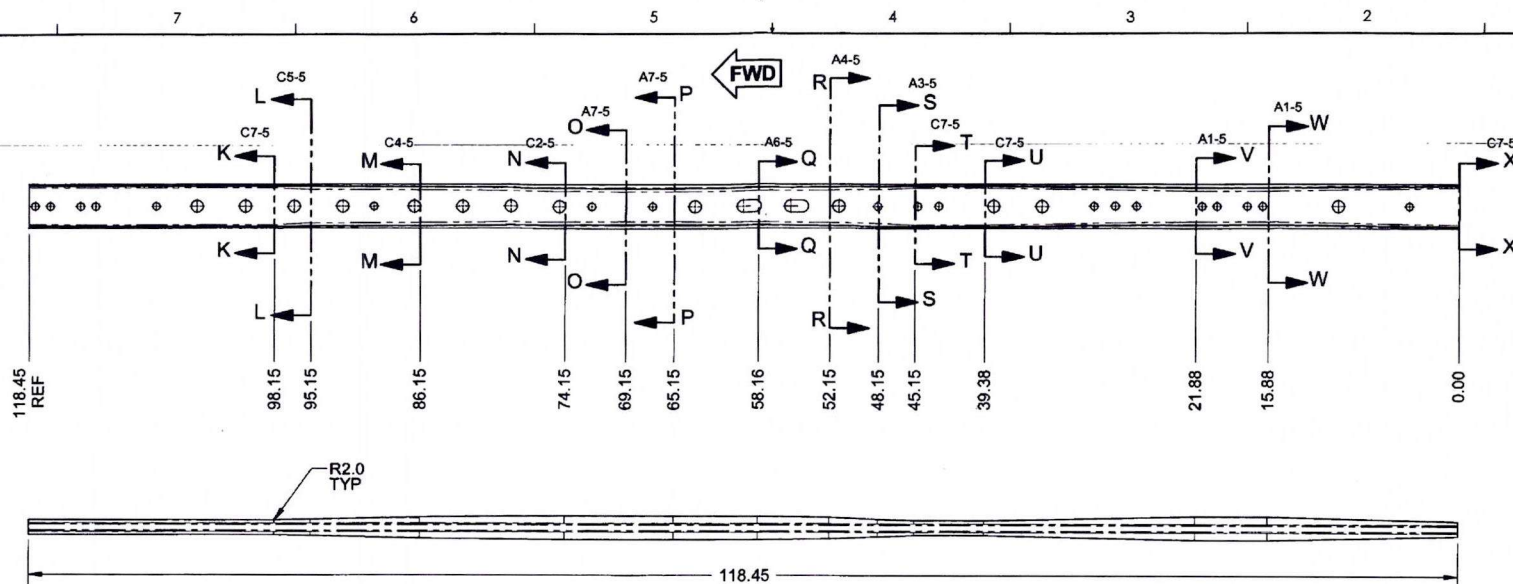
SECTION I-I D4-2
SCALE 5X

D3885-1 STANDARD WEB SECTION VIEWS

RELEASED
2016-02-26

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	EUGENE, OR	
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JLM	D3885	SHEET 3 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEB	NTS
DATE	16.02.18	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



D3885-3 FLOAT WEB

D3885-3 NOTES:

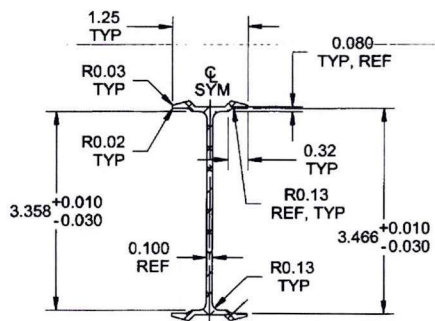
- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 004 6.1
- 7) WEIGHT: 10.14 lbs

RELEASED
2016-02-26

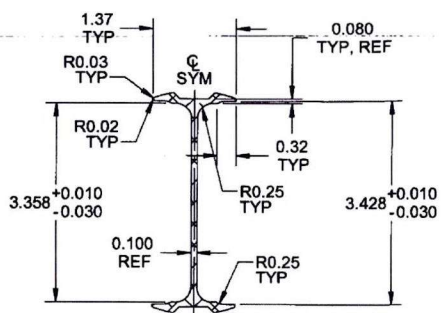
APPROVED

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	EUGENE, OR	
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JLM	D3885	SHEET 4 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEB	NTS
DATE	16.02.18	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC.	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			

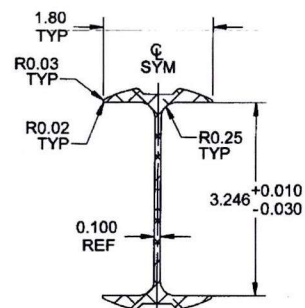
8 7 6 5 4 3 2 1



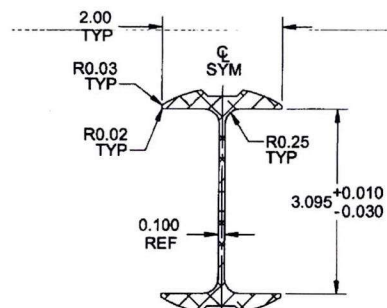
**SECTION K-K
& SECTION T-T
& SECTION U-U
& SECTION X-X**
SCALE 5X
D7-4
D4-4
D3-4
D1-4



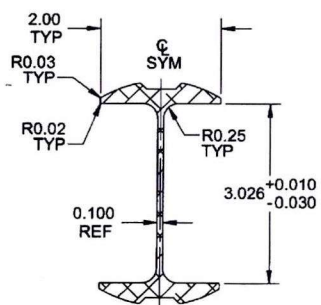
SECTION L-L D6-4
SCALE 5X



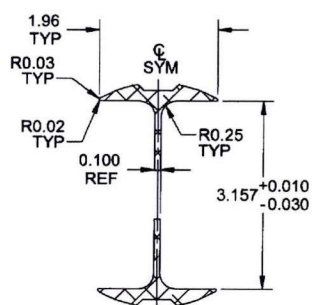
SECTION M-M D6-4
SCALE 5X



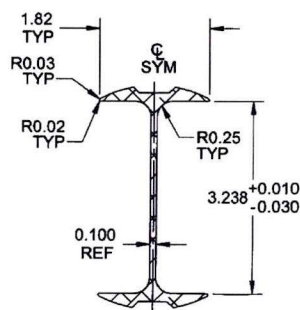
SECTION N-N D5-4
SCALE 5X



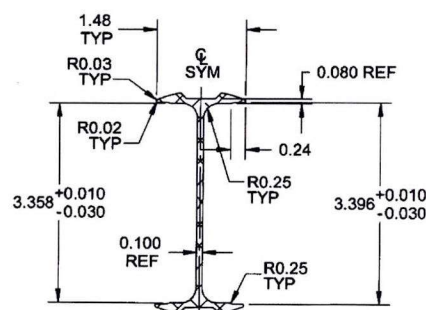
**SECTION O-O
& SECTION P-P** D5-4
SCALE 5X



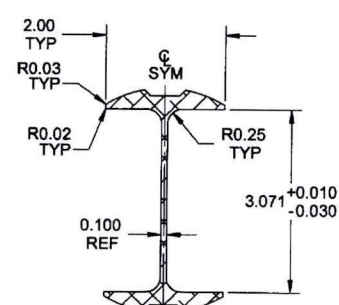
SECTION Q-Q D4-4
SCALE 5X



SECTION R-R D4-4
SCALE 5X



SECTION S-S D4-4
SCALE 5X



**SECTION V-V
& SECTION W-W** D3-4
D2-4
SCALE 5X

D3885-3 FLOAT WEB SECTION VIEWS

RELEASED
2016-02-26

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JLM	D3885	SHEET 5 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEB	NTS
DATE	16.02.18	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR TRANSMITTED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

8 7 6 5 4 3 2 1



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043451



Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: POHB043451

PO Date: 5/13/19

Due Date: 6/14/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-05-13

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195055	D3885-1P			Standard Web : Various STC's - as per Dwg D3885 Rev C	Firmed	-	6/14/19	10 pcs	0 pcs	10 pcs	\$520.00/pcs	\$5,200.00

Grand Total: \$5,200.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Handwritten signature and initials

Plex 5/13/19 2:38 PM Dart.Guerin.Kimberley



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
TEL: 613-384-1662 FAX: 613-384-2997
www.wejay.com

SHIP
TO
Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K

ORDER: COMPLETE ☐
PARTIAL ☐

TOTAL

1.5% PER MONTH (18% PER ANNUM)
CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: Dart Aerospace	DATE: May 21, 2019		
	P.O.# POHB043451		
	WEJAY JOB# 39536		
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
D3885-1P 'Standard Web' w/o 195055	10	Machined supplied extrusions complete per drawing req'ts	D3885 sheets 2-3 / rev. C
Note: 1) Material supplied by Dart Aerospace - ref. Batch s/n: 5046247.			

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith
Authorized Q.A. Signatory

Batch s/n: 5046247

DAS
61
9-89



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No. 39536

PAGE: 1 of 3

CUSTOMER: Dart Aerospace

CUST. P.O.# POHB043451

PART No. D3885-1P

DESCRIPTION: Standard Web

DWG No. D3885 - sheets 2-3

REV. C

E.C.O. --

MATERIAL: Extrusions supplied by DAS
- ref. Batch s/n: 5046247.

INSPECTOR: Matthew Jansen

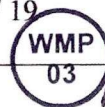
QUANTITY
REC'D: 1

ACCEPT:
1

REJECT:
0

N.C.R.#
--

DATE: May 9/ 19



INSTRUCTIONS, COMMENTS: 1st ARTICLE INSPECTION / FINAL INSPECTION

ITEM REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
---------------------	----------------	---------	-----------	-----------------	--------	---------------	---------------------------------------

1	Hole, Ø .63"	18 places	+.008/-.001		Ø .632 typ.	1	Accepted
2	Hole, Ø 1.00"	13 places	+.010/-.001		Ø 1.001 typ.	1	Accepted
3	Slot, R 0.50	2 places	+.010/-.001		R .500 typ.	1	Accepted
4	5.51"		± .03		5.514	1	Accepted
5	11.86"		± .03		11.856	1	Accepted
6	13.11"		± .03		13.106	1	Accepted
7	15.61"		± .03		15.606	1	Accepted
8	16.86"		± .03		16.857	1	Accepted
9	22.29"		± .03		22.296	1	Accepted
10	24.04"		± .03		24.046	1	Accepted
11	25.79"		± .03		25.797	1	Accepted
12	30.14"		± .03		30.139	1	Accepted
13	34.14"		± .03		34.139	1	Accepted
14	38.67"		± .03		38.672	1	Accepted
15	40.42"		± .03		40.425	1	Accepted
16	43.71"		± .03		43.718	1	Accepted
17	46.91"		± .03		46.915	1	Accepted
18	49.91"		± .03		49.921	1	Accepted
19	50.91"		± .03		50.917	1	Accepted
20	53.91"		± .03		53.923	1	Accepted
21	54.91"		± .03		54.921	1	Accepted
22	58.91"		± .03		58.923	1	Accepted
23	62.43"		± .03		62.448	1	Accepted
24	67.43"		± .03		67.450	1	Accepted
25	70.10"		± .03		70.113	1	Accepted
26	74.10"		± .03		74.114	1	Accepted
27	78.10"		± .03		78.113	1	Accepted
28	82.10"		± .03		82.113	1	Accepted
29	85.43"		± .03		85.450	1	Accepted

INSPECTION / TEST REPORT						JOB No. 39536	
PAGE: 2 of 3							
CUSTOMER: Dart Aerospace							
CUST. P.O POHB043451							
PART No.D3885-1				DESCRIPTION: Standard Web			
DWG No. D3885 - sheets 2-3				REV. C		E.C.O. --	
REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)

30	88.01"		± .03		88.030	1	Accepted
31	92.01"		± .03		92.030	1	Accepted
32	96.01"		± .03		96.031	1	Accepted
33	100.01"		± .03		100.031	1	Accepted
34	103.43"		± .03		103.451	1	Accepted
35	108.42"		± .03		108.441	1	Accepted
36	109.67"		± .03		109.692	1	Accepted
37	112.17"		± .03		112.193	1	Accepted
38	113.42"		± .03		113.447	1	Accepted
39	113.92" o.a.		± .03		113.948	1	Accepted
40	1.25" TYP	Section A-A, J-J	± .03		1.275 typ.	1	Accepted
41	R.03" TYP		± .03		R .030 typ.	1	Accepted
42	R.02" TYP		± .03		R .020 typ.	1	Accepted
43	3.358"		+ .010/- .030		3.354	1	Accepted
44	R.13" TYP		± .03		R .130 typ.	1	Accepted
45	.32" TYP		± .03		.329	1	Accepted
46	3.466"		+ .010/- .030		3.458	1	Accepted
47	R.13" TYP		± .03		R .130 typ.	1	Accepted
48	.080 TYP,REF		± .03		.082	1	Accepted
49	1.37" TYP	Section B-B	± .03		1.385	1	Accepted
50	R.03" TYP		± .03		R .030 typ.	1	Accepted
51	R.02" TYP		± .03		R .020 typ.	1	Accepted
52	3.358"		+ .010/- .030		3.349	1	Accepted
53	R.25" TYP		± .03		R .250 typ.	1	Accepted
54	.32" TYP		± .03		.318 typ.	1	Accepted
55	R.25" TYP		± .03		R .250 typ.	1	Accepted
56	3.428"		+ .010/- .030		3.421	1	Accepted
57	1.80" TYP	Section C-C	± .03		1.806	1	Accepted
58	R.03" TYP		± .03		R .030 typ.	1	Accepted
59	R.02" TYP		± .03		R .020 typ.	1	Accepted
60	3.246"		+ .010/- .030		3.237	1	Accepted
61	R.25" TYP		± .03		R .250 typ.	1	Accepted
62	2.00" TYP	Section D-D	± .03		1.991	1	Accepted
63	R.03" TYP		± .03		R .030 typ.	1	Accepted
64	R.02" TYP		± .03		R .020 typ.	1	Accepted

INSPECTION / TEST REPORT						JOB No. 39536	
PAGE: 3 of 3							
CUSTOMER: Dart Aerospace							
CUST. P.O POHB043451							
PART No. D3885-1				DESCRIPTION: Standard Web			
DWG No. D3885 - sheets 2-3				REV. C		E.C.O. --	
REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)

65	3.095"		+ .010/- .030		3.087	1	Accepted
66	R.25" TYP		± .03		R .250 typ.	1	Accepted
67	2.00" TYP	Section E-E, F-F	± .03		1.991	1	Accepted
68	R.03" TYP		± .03		R .030 typ.	1	Accepted
69	R.02" TYP		± .03		R .020 typ.	1	Accepted
70	3.026"	(stock dim)	+ .010/- .030		3.018	1	Accepted
71	R.25" TYP		± .03		R .250 typ.	1	Accepted
72	1.96"	Section G-G	± .03		1.973	1	Accepted
73	R.03" TYP		± .03		R .030 typ.	1	Accepted
74	R.02" TYP		± .03		R .020 typ.	1	Accepted
75	3.157		+ .010/- .030		3.151	1	Accepted
76	R.25" TYP		± .03		R .250 typ.	1	Accepted
77	1.82"	Section H-H	± .03		1.838	1	Accepted
78	R.03" TYP		± .03		R .030 typ.	1	Accepted
79	R.02" TYP		± .03		R .020 typ.	1	Accepted
80	3.238"		+ .010/- .030		3.232	1	Accepted
81	R.25" TYP		± .03		R .250 typ.	1	Accepted
82	1.48"	Section I-I	± .03		1.501	1	Accepted
83	R.03" TYP		± .03		R .030 typ.	1	Accepted
84	R.02" TYP		± .03		R .020 typ.	1	Accepted
85	3.358		+ .010/- .030		3.354	1	Accepted
86	R.25" TYP		± .03		R .250 typ.	1	Accepted
87	3.396"		+ .010/- .030		3.387	1	Accepted
88	R.25" TYP		± .03		R .250 typ.	1	Accepted